



TEXTURE COATING

TECHNICAL DATA SHEET

Description

TEXTURE COATING is a unique blend of flexible materials formulated to reproduce the textured finish on bumpers, dashes, fiberglass tops and other plastic parts. The black color of **3985() TEXTURE COATING** and the colorless finish of **4085() CLEAR TEXTURE COATING** offer the user a product to fit any project.

Features

- Duplicates original textures
- Ready to spray
- Quick drying
- Flexible formulation
- Topcoat with most refinish materials

Typical Properties

Containers	39854 quart, 39853 aerosol, 40854 quart and 40853 aerosol
Colors	3985() black and 4085() opaque
VOC 39854	5.0 #/g1 (600.8 g/l)
VOC 39853	4.2 #/g1 (503.3 g/l)
VOC 40854	5.0 #/g1 (600.1 g/l)
VOC 40853	4.2 #/g1 (503.3 g/l)

Handling and Application

PREPARATION: Repair damaged areas per the **SEM BUMPER REPAIR AND REFINISHING PROCEDURES, (RAB-2)** or the **SEM REFINISHING AUTOMOTIVE PLASTICS AND VINYLs, (RAP-1)**. Lightly sand area to be textured with 320-400 grit sandpaper.



MIXING:



39853 and **40853**: Agitate thoroughly! **39853** and **40853** will initially dispense a thick clear liquid from the spray tip. This is normal and will stop after a few seconds of steady pressure on the spray tip.



39854 and **40854**: These products are ready to spray. **DO NOT THIN**. Stir thoroughly before using. If a fine texture is desired, add a small amount of quality grade lacquer thinner.

APPLICATION:



Textures ranging from a very fine, almost undetectable pattern to a heavy or wavy effect can be achieved simply by altering the distance from the surface sprayed or by changing the speed of application. When applied with a spray gun, texture may also be altered by air pressure or fluid tip size. Apply adequate coats to achieve desired texture.



NOTE: Achieving desired texture often requires practice and experimentation.

Flash time (39853 and 40853)	5-10 minutes
Flash time (39854 and 40854)	10-15 minutes

Allow proper flash times to avoid losing texture. Also, when applying texture, never pull or release the trigger or valve on the surface being textured. This can result in an inconsistent texture varying the look of your work. Once the texture is dry to touch, lightly sand area with a gray scuff pad or 400 grit sandpaper to achieve a uniform texture. Blow off dust and clean with **3835() PLASTIC/LEATHER PREP. TEXTURE COATING** is compatible under most topcoats, but for best results, use **SEM COLOR COAT** or **SEM BUMPER COATER**.

NOTE: **TEXTURE COATING** must be topcoated.

CLEANUP:

Clean spray equipment with acrylic lacquer thinner.



STORAGE:



TEXTURE COATING should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **39853** and **40853** is 2 years when stored under normal conditions while the shelf life for **39354** and **40854** is 3 years.

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

DISCLAIMER: The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.

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